# TierraCast Interlocked Rings Necklace Our unplated pewter finish means you can use metalsmithing techniques on these rings! Forming pliers and a jeweler's saw create the rustic look in this metal-licious necklace.



**Design by: Tracy Proctor** 

# **Supplies**

- 2 Hammertone 1/2" Ring (94-3086-40)
- 6 Hammertone 3/4" Ring (94-3087-40)
- 6 Hammertone 1" Ring (94-3085-40)
- 5 Hammertone 1 1/4" Ring (94-3231-40)
- 1 Hammertone 15mm Pinch Bail (94-5857-40)
- 1 Moon Charm w/SS9 Crystal (94-6847-40)
- 1 Star Charm w/SS9 Crystal (94-6848-40)

- 12 Disk 3mm Spacer Bead (93-0439-40)
- 12 Head Pin 22ga 2" (01-0036-01)
- 4 Oval Jump Ring 4x3mm ID (01-0018-70)
- 2 Lobster Clasp 15x9mm (01-0111-13)
- 12" Brass Cable 8x5mm Chain (20-0625-12)
- Multi-color Tourmaline Gemstone4mm Faceted Cube Bead
- 1 Dyed Agate Gemstone Focal Slice 43x25mm

## **Required Tools**

Flush cutters, chain and/or flat nose pliers (2), round nose pliers, half-round and flat nylon jaw forming pliers, jeweler's saw, 1/0-2/0 jeweler's saw blade Kierston's recommended supplies for basic metalsmithing include: bench pin, C-clamp (if bench pin doesn't have attached anvil), surface to clamp on (desk or workbench), saw frame and blades

not too hard

### **Finished Size**

Approx. 26 inches

# **Instructions**

**TIP:** Open and close the sawed rings as you would a jump ring: twist cut ends back and forth past each other a few times while pushing the ends slightly towards each other. With the final pass a slight click as they line up ensures a snug close! Trim chain as needed for desired necklace length.

- Use 1 jump ring to attach 1 lobster clasp to one end of chain. Repeat with jump ring and second lobster clasp at other end. Set aside.
- String 1 gemstone cube bead and 1 disk spacer onto 1 head pin. Bend wire over at top of bead and trim wire to 1/2-5/8", then use round nose pliers to form large simple loop. Repeat with remaining gemstone beads and head pins, al-

- ternating order of beads (gemstone then disk, or disk then gemstone) as desired. Set aside.
- Use forming pliers to create waves in all of the hammertone rings: squeeze pliers firmly onto one part of ring, then flip pliers over and squeeze again next to first curve. Repeat all the way around ring.
- 4. Use saw to make one cut through all 3/4" rings and all 1" rings.
- 5. Open lobster clasp at one end of chain and attach to one 1/2" ring.
- 6. Open one 3/4" ring and attach to 1/2" ring. Close ring. (See Tip)
- Open one 3/4" ring and one 1" ring and attach both to previous 3/4" ring. Before closing attach one 1 1/4" ring. Close rings.
- 8. Open one 3/4" ring and one 1" ring and attach both to 1 1/4" ring.

- Before closing attach second 1 1/4" ring. Close rings.
- 9. Repeat Step 8 three times.
- Repeat Step 8 once more, finishing with a 3/4" ring in place of 1 1/4" ring. Before closing final 3/4" ring attach second 1/2" ring. Close ring.
- Attach second lobster clasp to 1/2" ring.
- Place pinch bail over center 1 1/4" ring. Attach gemstone focal slice and close pinch bail securely.
- On one side of necklace attach 3 gemstone dangles to the 3/4" ring attached to center ring.
- 14. On next 3/4" ring use 1 jump ring to attach 1 charm.
- 15. On next 3/4" ring attach 3 more gemstone dangles.
- Repeat Steps 13–15 on other side.